

COMMONWEALTH **EDSA LAGUNA BULACAN**





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COMPANY PROFILE

ALLIED CONCRETE PRODUCTS, INC.

Established in 1960, Allied Concrete is a major concrete block, pipe, and manhole manufacturer in the Philippines with its production plants conveniently located in Metro Manila, Laguna, and Bulacan.

The company's years of experience in the construction industry always pride itself on it's personnel's technical knowledge and expertise in providing competitive design and product quality. To cater for the growing market demand, a network of transport vehicles are maintained to ensure prompt delivery at all times.

With its flexible production facilities, it manages to meet the requirements of the industry for various concrete products. Updated equipment and machines are installed to keep abreast with the dynamic requirements of our clients

For over 60 years, Allied Concrete Products Inc., stands for maturity, know-how, continuity and the ability to assert itself in the industry

VISION STATEMENT

To be the leader, and preffered supplier of concrete products, in the Philippines.

MISSION STATEMENT

- 1 To give superior service in design, manufacture, and quality of concrete products, providing total customer satisfaction at a very competitive price using the highest quality standards.
- 2 To conduct ourselves so that our business produces a profit which creates the opportunity for growth.
- 3 To provide our employees the necessary information, training and tools to continuously improve and be effective on their efforts.
- 4 To establish and maintain long-term partnerships with our employees, customers, and suppliers by promoting a culture of cooperation and fair dealing.



Updated as of 12/01/2022

			o _F aacc	u ub 01 1	2/01/2022
		Concrete Hollow Block CHB			
Thicl	kness	Compressive Strength	Length	Height	Area
[in]	[mm]	[psi]	[mm]	[mm]	[m2]
4	90	350			
5	115	350	390	190	0.0741
6	140	350	390		
8	190	350			
3	68	700			
4	90	700, 1000, 1200			
5	115	700, 1000, 1200	390	190	0.0741
6	140	700, 1000, 1200	390		
8	190	700, 1000, 1200			
10	245	700, 1000, 1200			

Special Application Hollow Block						
Туре	Thickness [in] [mm]		Compressive Strength [psi]	Length [mm]	Height [mm]	
Corner Block	6	140	700	390	190	
Beam Block	6	140	700	390	190	
Keystone Block	12	300	3000	450	205	

NOTE: Keystone block to be referred to contractor



VALUE STATEMENT

We recognize and value our customers and employee by emphasizing:

- · Customer Driven attitude
- · Trust, Integrity and Honesty
- · Empowering the workforce
- Achievements of plans and objectives
- Teamwork
- · Pride in product and company
- · Pro-activity
- Employee recognition and development
- Safe and Positive work environment



ACPI Concrete Pipes

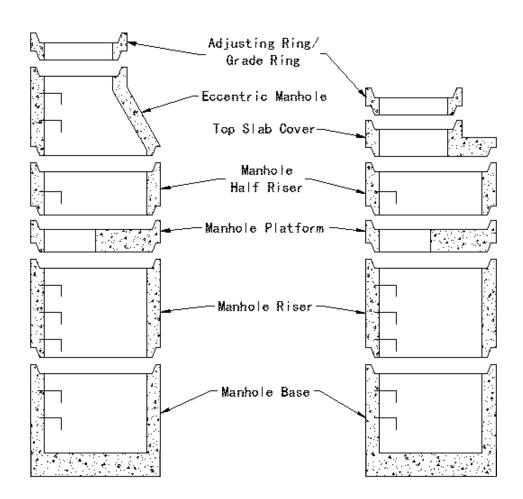
Nomi	nal Size	Length	Type	Ordinary	Class II	Class III	Class IV
Inches	mm	[m]	Туре	Ordinary	Class II	Class III	Class IV
6	150		Non- Reinforced	✓			
8	200			✓			
10	250	1		✓			
12	300	1		V			
15	375			✓			
18	450			✓			
12	300			/	✓	/	✓
15	375		1 Reinforced	✓	✓	✓	✓
18	450			✓	✓	✓	✓
21	525			✓	✓	✓	✓
24	600			✓	✓	✓	✓
30	750			V	✓	V	✓
36	900			✓	✓	✓	✓
42	1050	1		V	V	V	✓
48	1200	1		✓	✓	✓	✓
54	1350			✓	✓	✓	✓
60	1500			✓	✓	✓	✓
66	1650			✓	✓	✓	/
72	1800			✓	✓	✓	✓
80	2000			✓	✓	✓	/
84	2100			✓	✓	✓	✓
100	2500			V	V	V	/

Note: Available in longer lengths up to 2m if required

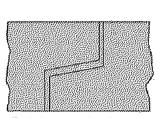
Please call us for specific product inquiries



ACPI Manhole System

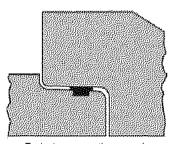


Tongue and Groove w/ Mortar Packing



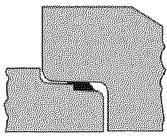
Typical cross-section of tongue and groove joint with mortar packing

Bell & Spigot Joint w/ O-Ring Gasket



Typical cross-section opposing shoulder type bell and spigot joint with a confined o-ring rubber gasket

Bell & Spigot Joint w/ Single Offset Gasket



Typical cross-section opposing shoulder type bell and spigot joint with a single offset rubber gasket

Source: American Concrete Pipe Association, 2009



Updated as of 04/19/2023

ACPI Manhole System				
Туре	S	Height		
Class IV	Inches	mm	[m]	
Eccentric Manhole w/ Ladder Rung	24 x 36	600 x 900	0.7 and 1.0	
	24 x 42	600 x 1050	0.7	
	24 x 48	600 x 1200	0.7 and 1.0	
	24 x 54	600 x 1350		
	24 x 60	600 x 1500		
	24 x 72	600 x 1800	0.9	
	24 x 80	600 x 2000		
1 2 3/1	24 x 84	600 x 2100		
	36 x 48	900 x 1200		
	48 x 60	1200 x 1500	1.0	
	60 x 72	1500 x 1800		
Manhole Riser w/ Ladder Rung	36	900		
	42	1050		
	48	1200		
	54	1350	1.0 and 0.5	
A POST OF THE PROPERTY OF	60	1500		
	72	1800		
	80	2000		
	84	2100	1.0	
	100	2500	1.0	
Manhole Base	36	900		
	48	1200		
	54	1350	0.6 to 1.2	
	60	1500		
	72	1800		
Manhole Platform	48	1200		
	60	1500	0.2	
	72	1800		



ACPI Manhole System Type Size Height **Class IV Inches** [m] mm Manhole Adjusting Ring / Grade Ring 24 600 0.2 Flat Slab Manhole Cover 24 x 36 600 x 900 0.3 24 x 48 600 x 1200



ALLIED CONCRETE PRODUCTS PRE-CAST U-TYPE GUTTER



∣U - TYP	'E GUTTER (OPEN CANAL)
SIZES:	
	0.24 x 0.24 x 0.6 mtr.
	03 x 03 x 1 mtr

0.3 x 0.3 x 2 mtr.











ALLIED CONCRETE PRODUCTS TIGER PAVERS



NOTE: Pavers available in grey and red



KB TURF GRASS 80mm x 240mm x 180mm (12.5 pcs / sqm | 8.0kg)



ZIGZAG 50mm x 112.5mm x 225mm (40 pcs / sqm | 2.3kg)



HALFMOON 50mm x 250mm x 180mm (36 pcs / sqm | 3.0kg)



HEXAGON TILE 50mm (24 pcs / sqm | 4.0kg)



NON-SKID DIAMOND 30mm x 200mm x 200mm (25 pcs / sqm | 1.7kg)



NON-SKID CHOCOLATE 30mm x 200mm x 200mm (25 pcs / sqm | 1.7kg)



NON-SKID ROUND 30mm x 200mm x 200mm (25 pcs / sqm | 1.7kg)



STRAIGHT PAVING BLOCK 50mm-150mm x 4" x 8" (50 pcs / sqm | 2.0kg)



EDGE ZIGZAG 2 1/4" x 4" x 9"



SUN FLOWER 8.5" x 8.5" (22 pcs / sqm)



TRI-WED/SPACE SHUTTLE 50mm (25 pcs / sqm | 4.0kg)



KEYSTONE 6" x 9" (38 pcs / sqm | 2.5kg)



TRI-KB TURF GRASS 80mm x 250mm x 400mm (10 pcs / sqm)



HALF ZIGZAG 60mm x 112.5mm x 112.5mm (80 pcs / sqm)



TURF ZIGZAG GRASS 4" x 9.5" x 14" (12 pcs / sqm)



DOGBONE 50mm x 250mm x 150mm (32 pcs / sqm | 3.5kg)

Calamba, Laguna: 049-545-1998 / 049-508-0357 / 02 8788-1514

Edsa Q.C.: 8374-1398/8374-1397 Fax: 8332-4700 Commonwealth Q.C.: 8931-0040/8932-3732/8932-7418

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ALLIED CONCRETE PRODUCTS

VENTILATION BLOCKS / DECORATIVE BLOCKS

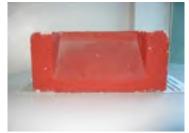


NOTE: Ventilation and decorative blocks sold in grey color. Select blocks below are painted for reference only.



DOUBLE LOUVER

size: Width: 5" Height: 5.5" Length: 15"



GIANT LOUVER

size: Width: 5.5" Height: 7.5" Length: 15.5"



SUPER LOUVER

size: Width: 5.5" Height: 7" Length: 10"



ORDINARY LOUVER 5.5"x5.5"x12"



MOJON - BIG 6"x16"

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ALLIED CONCRETE PRODUCTS

VENTILATION BLOCKS / DECORATIVE BLOCK



NOTE: Ventilation and decorative blocks sold in grey color. Select blocks below are painted for reference only.



CASIANA (B)



MALAGUENIA (B)



RIZAL (C)



RHAMA (B)



LOPEZ (B)



AGUINALDO (C)



MABINI (B)



CHECKER (B)



VALENCIA (A)



PALMA (A)



MIRANDA (C)



OSMENA (C)

Decorative Block Dimensions: (A) 3.5" x 12" x 12" (11pcs / sqm)

(B) 3.5" x 10" x 10" (16pcs / sqm)

(C) 3.5" x 8" x 8" (25pcs / sqm)

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ALLIED CONCRETE PRODUCTS

VENTILATION BLOCKS / DECORATIVE BLOCKS



NOTE: Ventilation and decorative blocks sold in grey color. Select blocks below are painted for reference only.



Typical Ventilation Block Dimensions: 90mm x 190mm x 390mm (14pcs / sqm)

VB 24

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VB 22

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VB 23



Precast Concrete Post

PRE-STRESSED STEEL

FAST & FASY TO INSTALL

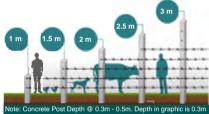
LIGHTWEIGHT

Our PRECAST CONCRETE POST is a pre-stressed fencing product with pre-installed attachment holes which allows land owners, contractors, and developers to:

- Fence using barbed wire / wire mesh / tarpauline / corrugated steel sheets / etc.
- Reduce overall material and labor cost
- Shorten project duration
- Install and dismantle easily and conveniently

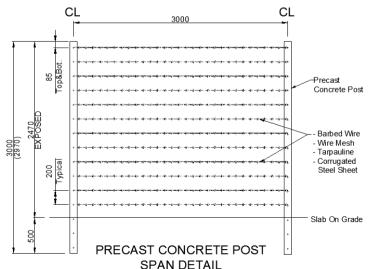
Ideal for:

- Agricultural Land
- Construction & Industrial Sites
- Commercial & Residential Properties



SPECIFICATIONS				
<u>Concrete Properties</u>		Reinforcing Properties		
Concrete Strength @ 28 Days	3000 psi	Туре	Pre-stressing Wire	
Concrete Density	2400 kg/m3	Size	4mm Diameter	
<u>Dimensions</u>		Ultimate Tensile Strength	1760 MPa	
Configuration (3m aximum (increments of 0.5m) 4"x4" (23 kg/m) 4 Wires 3"x3" (14 kg/m) 2 Wires		Area of Wire	12.56 mm2	

Note: Actual product includes 2.5mm drafts for stripping







COMMONWEALTH EDSA LAGUNA BULACAN

Installation Procedure:

Step 1: Install Concrete Post 0.5m into excavated hole/formwork/rebar cage prior to pouring. Orient the Concrete Post such that the holes are facing the the side that will be fenced. Ensure that the Concrete Posts are aligned and level.





Step 2: Install (1) Concrete Post diagonally against the first Concrete Post to act as permanent support during and after the barbed wire/wire mesh has been installed.





Step 3: Pour foundation with the Concrete Posts installed



Step 4: Prepare hammer and hair pin-shaped wires for barbed wire / wire mesh installation



Step 5: Attach the barbed wire/wire mesh to the Concrete Post using the hair pin-shaped wires by driving the hair pins through the barbed wire/wire mesh and into the holes. Lock the in place by opening the ends of the hairpin in the opposite side of the hole.







COMMONWEALTH I AGUNA BULACAN

Precast S-Fence System

FAST & EASY TO INSTALL

REUSABLE/EASY RELOCATION

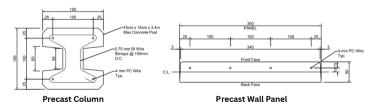
Our PRECAST FENCE system is a pre-stressed wall system with a smooth and high quality architectural finish which allows contractors and developers to:

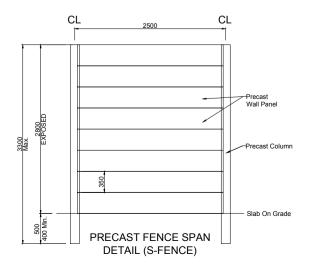
- Reduce overall material and labor cost
- Shorten project duration
- Install and dismantle easily and conveniently
- Control project costs more effectively

Ideal for:

- Subdivisions
- Commercial & Residential Properties
- Industrial Sites / Agricultural Land
- Highways & Roads

SPECIFICATIONS					
Concre	te Properties	Reinforcing Properties			
Concrete Strength @ 28 Days 3000 psi		Туре	Pre-stressing Wire		
Concrete Density	2350 kg/m3	Size	4mm Diameter		
<u>System</u>	Components	Ultimate Tensile Strength	1760 MPa		
Components	Wall Panel = 105 kg (42 kg/m) Column = 115 (35 kg/m)	Area of Wire	12.56 mm2		







Installation Procedure:

Step 1: Install Columns at 0.5m depth with isolated footing formwork prior to pouring. Footing details in Appendix A. Ensure that the columns are aligned and level. Note: Column spacing = panel length + 90mm. Install (2) Columns next to each other at wall corners if the wall changes orientation.







Step 2: Pour the isolated footing with the Column installed. Option to use precast base.





Step 3: Insert Precast Wall Panel between Columns. Ensure that each Wall Panel installed is level using a level bar. Add shims/spacer under each wall panel as required.





Step 4: Install spacers in the Column-Wall joint at the the Column-Wall joint to top most panel to prevent wall movement when applying mortar



Step 5: Apply mortar at seal off erection tolerances.

